



# Trident Tips™

## Backing Up Your APACS DCS

This procedure covers backing up your plant specific configuration

### Engineer Work Station

- ACM Code (1<sup>st</sup> Online → Offline)
- Tagserver (Wonderware Application)
- Client (Wonderware Application)

### Historian

- Run Time Database (Tags)

### Optional

- RSLinx Configuration & CSVs
- RSLogix PLC Configuration and Passwords
- Historical Data

**Do Not Overwrite Existing Backups unless you have backed them up first.**

1. Backup Existing Offline 4-Mation
2. 4-Mation Online to Offline Transfer of all ACMs
3. Compress or Zip the following:
  - Program Files/ProcessSuite/4-Mation/"**your 4-mation directory**"
  - \*Program Files/ProcessSuite/Vision/"**your client application**"
  - \*Program Files/ProcessSuite/Vision/"**your tagserver application**"

\* For InSight systems use \_DCS\_APPS as your directory for client and server applications
4. Copy your 3 zipped files to removable media
  - Burn CD
  - USB Thumb Drive
  - USB External Hard drive

**Put Backups in a Safe Place and Ensure People Know How to Find Them**